

# Narrow Diameter CMT Multilevel System Assembly Manual





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#### **3-Channel CMT Assembly**

#### CMT Multilevel System Pre-installation Requirements

Please complete this form, for each CMT Multilevel System to be installed, to verify that proper consideration has been given to design and borehole specifications (CMT tubing 1.1" OD)

#### $1\!/$ Minimum information required for effective design of the CMT Multilevel System:

Accurate Borehole Depth	Borehole Angle
Depth to which CMT System is to be installed	
Borehole Geology	
Drilling Method	
Casing Size (Minimum ID)	
Depth to Base of Well Casing	
Number of Monitoring Zones	
Approximate Depth to Static Water Level	
Expected Maximum Pressure Heads at each Port	location
Site Conditions (eg. dry field, bush, swamp, paved	, etc.)
Any special surface requirements for completion , of installation (eg. flush mounted, angled, etc.)	

## Solinst can assist the client in the design and component selection for the CMT Multilevel System based on the above requested information, but final design and installation details remain the responsibility of the purchaser.

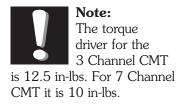
• Note: If packers are selected for CMT Multilevel Systems, the boreholes must be circular, smooth and straight for trouble-free installation and proper packer seal. Irregularities in borehole straightness can prevent effective sealing of a CMT System installation. Great care should be taken to ensure a suitable fit.

#### $2\!/$ Ensure that these additional items are available on site during installation:

- CMT Installation Tool Kit (as shown at right)
- Measuring tape
- Hacksaw
- Marking pen or wax pencil
- Model 103 Tag Line for checking backfill depths
- Model 101M or 102 Water Level Meters
- At least two client representatives to supervise and assist with installation. Solinst can provide a technician to assist with training for installation upon request.
- Adjustable wrench



#### Tip: Practice making one or two ports in a short section of CMT before starting out on the real thing.





Note: Allow 2 ft or more of sand above and below each port.



Section.

Note: If you are installing sand or bentonite cartridges, please also read 'Cartridge Installation'

#### **Introduction**

The Solinst Model 403 CMT Multilevel System for monitoring wells represents a significant improvement in multilevel groundwater and soil gas monitoring. The CMT System provides the simplicity of a bundle type installation with the benefits of backfilling or sealing around a single tube.

This manual describes the above-ground assembly of CMT wells. This consists of creating intake ports in the various channels at the desired depths, installing water-tight plugs below each intake port, adding mesh screens, sealing the bottom of the tubing, and attaching low-profile borehole centralizers to the tubing, or installing Sand and Bentonite Cartridges.

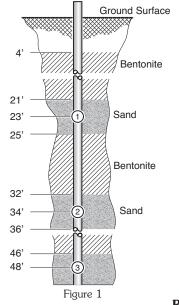
Assembling CMT wells is straightforward and can be performed by either drilling contractors or environmental consultants, however Solinst offers training to ensure proper installation. The wells can be assembled on site while the borehole is being drilled or, off site and then transported to the job location. While the assembly of CMT wells is not difficult, it is important to follow all of the steps described in this manual. It is especially important when creating the monitoring ports to avoid cutting into one of the adjacent channels. Doing so creates a hydraulic connection between the two channels that cannot be repaired. Please read this manual carefully before assembling your first CMT well. In addition we suggest that you practice making one or two ports in a short section of CMT tubing before starting out on the real thing.

#### Installing CMT wells can generally be done in three ways:

- 1) The simplest way is to allow the formation sediments to cave around the CMT.
- 2) A traditional burial of the CMT by dropping layers of sand and bentonite in a depth-discrete sequence.
- 3) For the 1.1" (28 mm) 3 Channel CMT System, use specially designed Sand and Bentonite Cartridges.

#### **Preparation**

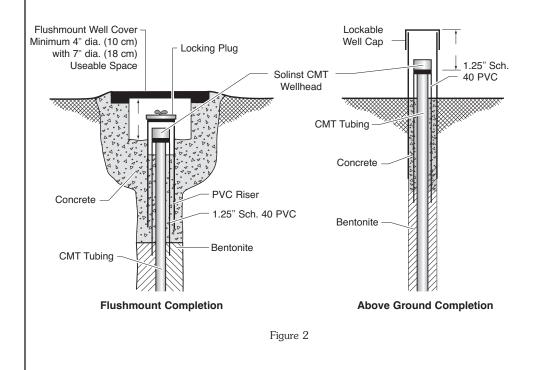
Before making any ports in the CMT tubing, make a sketch of the desired well design. Show the depths of the desired monitoring zones and centralizers (if used) in feet or meters below ground surface. Also, indicate the depths of the desired lifts of sand and bentonite, as shown graphically on Figure 1.





This will come in handy when you are measuring the depths of the backfill materials while you are building the well. If you are building a CMT well where alternating layers of sand and bentonite backfill are added from the surface, try to allow for two feet or more of sand above and below the monitoring ports to ensure that the bentonite does not cover the monitoring ports.

Allow sufficient wellhead access when you install the protective cover over the well. Use a large well cover (greater than 4" diameter is recommended) to allow plenty of room to access the wellhead. A diagram showing suggested dimensions of the wellhead and protective cover is shown in Figure 2 for flushmount and above ground completions.



#### Assembling Standard CMT Multilevel Systems

Table 1 shows the design of a hypothetical CMT Multilevel System. Each channel in this well can be used for both collecting a groundwater sample (with either a peristaltic pump, inertial pump or micro double valve pump) and measuring the depth to water. Each channel therefore functions both as a sampling port and an observation port.

Monitored Zone	Channel Number	Depth to Center of Port (from ground surface)
1	1	23 ft (7.0 m)
2	2	34 ft (10.4 m)
3	3	48 ft (14.6 m)

Table 1





**Note:** Newly uncoiled CMT tubing has a "memory"

which can make it difficult to lay out straight. Sand bags help to hold down the ends of the tubing. The "memory" goes away relatively quickly, especially in warm weather. Placing the tubing on black plastic sheeting can warm the tubing, helping it straighten out more quickly.



**Note:** The Channel 1 identifier is a low profile

repetitive marking "<< CMT >>".



#### <u>Marking the CMT Tubing with the Locations of the Monitoring Ports and</u> <u>Cutting the Tubing to the Proper Length</u>

- 1) Uncoil the CMT tubing on the ground or other flat surface. Stretch out a measuring tape at least as long as the depth of the well, next to the CMT tubing.
- 2) Allowing for your desired wellhead stick up (2-3 feet above ground surface), place the end of the measuring tape below the length of tubing you want above ground. This is your measuring point which represents ground surface and all depths below this point are depths below ground surface.
- 3) The next step is to make marks on the CMT tubing at the depths corresponding to the midpoint of the desired monitoring ports. Before you do this, you will note that there is a faint "<< CMT >>" identifier that runs along the entire length of the CMT tubing opposite one of the 3 channels. This identifier facilitates identification of the 3 channels anywhere along the length of the tubing. The channel that has the faint identifier is always Channel 1. By convention, Channel 1 corresponds to the shallowest monitoring zone. The other two channels are numbered clockwise as you are looking down on the completed well from above.
- 4) Make a mark across Channel 1 on the exterior of the CMT tubing at the depth corresponding to the center of the uppermost monitored port (Figure 3 which is 23 feet below groundsurface in our hypothetical example in Table 1). A permanent marker or a "Chinamarker" wax pencil works well for this. Write "Port 1" on the CMT tubing about 6 inches above the mark.

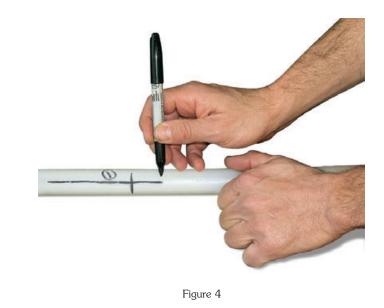


Figure 3

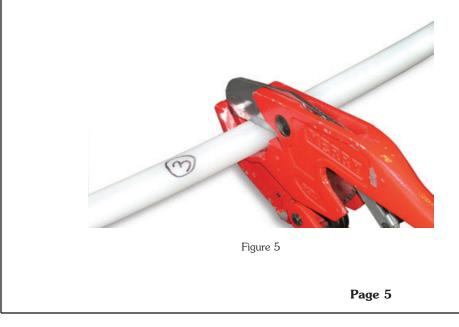


Note: The "<< CMT >>" identifier on the CMT tubing is

intentionally subtle to avoid being a conduit for leakage when Solinst inflatable packers are used to seal bedrock borehole between the monitoring ports. 5) Next, draw a line along the Channel 1 "<< CMT >>" identifier extending approximately 6" above and 6" below the depth mark (Figure 4). You will use this line (and other similar lines drawn at the other port depths) to index the Port Cutting Guide. This ensures that you cut holes only in the intended channels corresponding to the desired monitoring zones.



- 6) The Port Cutting Guide has been indexed so that it always references the Channel 1 identifier when it is used to cut holes in the other two channels. Therefore make similar marks at the depths corresponding to the next two monitoring zones (i.e., 34 and 48 feet below ground surface). Make the marks identical to the ones you drew at Port 1. That is, draw the depth mark across Channel 1 in the center of the port and draw the longitudinal line along the Channel 1 "<< CMT >>" identifier. Label these depth marks as Port 2 and Port 3, respectively about 6 inches above each mark. Finally, make a mark at the depth of the bottom of the well (at 49 ft., 1 ft. below the deepest port in our example). Cut the CMT tubing at this mark using a hacksaw, sharp knife, or PVC cutter (Figure 5).
- 7) The design of the well has now been transferred to the CMT tubing.



Note: When using the Port Cutting Guide, ensure that the three cutting bolts

are located below the number 1 on the front of the Guide. The two locking bolts are on the back of the Port Cutting Guide.

#### **Cutting the Ports and Vent Hole**

8) Slide the Port Cutting Guide over the CMT tubing down to Port 1. Align the notch stamped "1" on the Port Cutting Guide with the line you drew along the Channel 1 identifier. Position the Port Cutting Guide so that the depth mark "+" (indicating the centre of the Port) is visible in the window in the center of the Port Cutting Guide (Figure 6). Secure the Port Cutting Guide to the CMT tubing by tightening the knurled Locking Bolts on the underside of the guide (Figure 7). Tighten the bolts, by hand only, to prevent the Port Cutting Guide from moving.

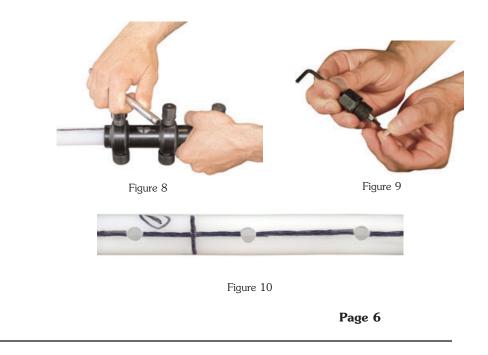


Figure 6

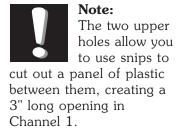
Figure 7

9) Next, make three holes, as described below into Channel 1 using the cutting bolts screwed into the Port Cutting Guide.

Start by threading a cutting bolt into one of the holes located on the same side as the window. Use the hex wrench to tighten the Cutting Bolt. Tighten the bolt a few revolutions, then loosen it one revolution. Continue doing this until the Cutting Bolt "bottoms out" (Figure 8). Remove the Cutting Bolt. There should be a plastic disk inside of the cutting bolt. If there isn't, re-insert the cutting bolt and repeat the cutting process (make sure that the knurled Locking Bolts are tight). Push out the piece of plastic from the inside of the Cutting Bolt by inserting an Allen wrench through the small hole drilled in the head of the Cutting Bolt (Figure 9). Repeat this process to cut all three holes. The two upper holes, on either side of the depth marked "+", will provide the port plug access and the lowest hole is the vent hole (Figure 10).



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The bottom hole is a vent hole. This vent hole is needed to allow air to escape from the channel beneath the monitoring port when the CMT tubing is inserted into the waterfilled borehole during well installation.



**Note:** The vent hole does not allow cross connection with

other monitoring zones because the bottom of the channel is sealed with a water-tight plug.



**Note:** If you are installing Sand or Bentonite

Cartridges, please see Cartridge Installation section before proceeding. Spring Cartridges must be placed on the tubing before Port Screens are installed. 10) Loosen the cutting tool and move it "down" the CMT and out of the way. Next, use the snips as shown in Figure 11 to cut out the panel of plastic between the upper two port holes. Do this carefully and keep the snips parallel to the channel side wall to avoid cutting into the walls separating Channel 1 from Channels 2 and 3. Make the opening as large as possible to facilitate the insertion of the expansion plug as described in the next step.



Figure 11



Figure 12

Figure 13

11) Insert an expansion plug through the opening (Figure 12) so that it seals Channel 1 below the monitoring port and above the vent hole. If necessary, use the torque driver to gently push the plug into place (Figure 13). Use the snips to trim the port opening if you have difficulty inserting the plug. **Tighten the plug to a torque of 12.5 inch-pounds** using the supplied torque driver.

12) The last step in making the Channel 1 port consists of wrapping the stainless steel mesh around the port, forming a well screen over the opening. Center the mesh over the port opening and wrap it tightly around the CMT tubing (Figure 14). Use the low profile Oetiker clamps and pliers to firmly secure the mesh to the tubing. Use three clamps for each monitoring port (Figure 15). Construction of Port 1 is now finished. You are now ready to make Port number 2.



Figure 14

Figure 15

13) Slide the Port Cutting Guide "down" to Port 2. Position the Port Cutting Guide exactly as you did for Port 1. The depth mark should be visible in the window of the Port Cutting Guide and the longitudinal Channel 1 identifier should be indexed to the number "1" stamped on the guide (Figure 16). Now, rotate the Port Cutting Guide (without moving its position along the CMT tubing) so that the "<< CMT >>" identifier is now indexed to the number "2" stamped on the guide (Figure 17).

This positions the Port Cutting Guide so that the cutting bolts will cut holes only into Channel 2. Secure the Port Cutting Guide using the knurled Locking Bolts as before. Cut the two port holes and one vent hole into Channel 2. Next, loosen the cutting tool and slide it "down" the tubing out of the way.



Figure 16

Figure 17



**Note:** To avoid installing ports in the wrong channels, start

by positioning the Port Cutting Guide so that the depth mark is visible in the window, then rotate the guide so that the appropriate number (corresponding to the port number) is indexed against the line you drew earlier along the <<CMT>> Channel 1 identifier. This step is very important.



- 14) Snip away the panel of plastic between the upper two holes, creating an opening for Port 2.
- 15) Insert an expansion plug though the opening, positioning it below the monitoring port, and tighten it to 12.5 inch-pounds as before. Finally, wrap a piece of stainless steel mesh around the opening and secure it with three stainless steel clamps. You have now finished constructing Port 2.

16) Continue the steps described above for Ports 3.

#### Configuring the Bottom of the CMT Tubing

- 17) Insert an expansion plug into each of the constructed channels in our example, all 3 channels. Tighten each to a torque of 12.5 inch-pounds using the torque driver.
- 18) Slide the Guide Point over the end of the CMT tubing and secure it to the tubing with one stainless steel clamp (Figure 18). The guide point is a solid piece without any port opening. The end of the Guide Point Assembly is tapered to prevent the bottom of the CMT tubing from getting snagged on a rock ledge or casing joints as it is being inserted into a borehole.



Figure 18

**Note:** When constructing the bottom assembly, only

insert the expandable plugs into the monitored channels, leaving the other channel(s) open so that they can fill with water as the CMT tubing is inserted into the borehole (e.g. If only 2 channels are monitored, only those channels should have plugs inserted at the base.) This reduces buoyancy during well installation.

#### **CMT Placement**

19) Lower the assembled CMT System into the borehole slowly.

If buoyancy is a problem, wait, as the channels below water level will slowly fill and allow the system to be lowered further. To speed this process along, pour or pump clean water into the vent holes.

When the required depth is reached, suspend the system with the System Support Clamp to prevent it from moving during well construction.

20) Complete the installation by carefully pouring or using a tremie to place sand and bentonite at appropriate levels to seal the borehole annulus



Figure 19

Attaching the Standard Wellhead (after the well has been installed)

21) After the well has been built, cut the CMT tubing to the final elevation. You may choose to finish your CMT installation off above ground surface. If so, you can leave the CMT stick-up as is and install the standard wellhead or "house" the CMT inside a cut length of 1-1/4" dia. PVC riser pipe (not supplied). On the underside of the wellhead cap is a groove which is designed to allow a 1-1/4" dia PVC riser pipe to "key" into the wellhead. Locate Channel 1 and slide the Standard Wellhead over the tubing aligned with the stamped number one on the wellhead. With the Channel 1 identifier marking on the outside of the tubing. Secure the wellhead to the CMT tubing by tightening the hex screw on the side of the wellhead.



special tubing centralizers that ensure that the tubing is centered in the borehole during well construction. The fins on the centralizers are low-profile to prevent them from obstructing the tremie tube, or sand and bentonite pellets poured from the surface.



Note: The Solinst Tag Line, (Model 103), is recommended te sand and

for accurate sand and bentonite placement.



Note: On the underside of the wellhead is a groove to fit 1-1/4" dia. PVC riser pipe (Figure 19).

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Note: Installations using Cartridges are done in 3.25" OD direct push and NQ boreholes.



Note: Bentonite Cartridges are used for low pressure seals (<5psi) in non-caving

boreholes < 4.0" dia. Pre-formed Bentonite Cartridges allow 3 to 4 weeks to seal. Spring Bentonite Cartridges allow 2 to 3 days to seal.

#### CMT Installation with Sand and Bentonite Cartridges

#### **Introduction**

When using Cartridges you can choose from two types of Bentonite Cartridges. Pre-formed Bentonite Cartridges or Spring Cartridges, where the Cartridge is filled in the field with 3/8'' (9.5 mm) diameter bentonite pellets. These Cartridges, shown in Figure 20, can be used in series or in combination with each other.



Figure 20

The use of Sand and Bentonite Cartridges allow the CMT System to be installed in 3.25" (82.5 mm) (2.6" ID (66 mm)) diameter "Direct Push" casing. Bentonite and Sand Cartridges are 2.5" (64 mm) in diameter and are a nominal 12" (305 mm) length. The Cartridge slide onto the CMT and a Gear Clamp is torqued in place to stop each Cartridge from moving. One 3.5" (89 mm) diameter Separator Disk is below each Cartridge to help minimize the potential for vertical sediment movement. Spacers are used between each Cartridge and Separator Disk. Thus, the entire CMT Assembly is built right at the borehole, and then inserted hand-over-hand to the desired depth. Figure 21 shows all ofs the above described components required for Cartridge installation.



Figure 21

**Installation Design Example** 

Monitored Zone	Channel Number	Depth to Center of Port Opening (from ground surface)
1	1	20 ft (6.1 m)
2	2	30 ft (9.1 m)
3	3	50 ft (15.2 m)

Table 2

In our example (Table 2) there are ports at 20 ft, 30 ft and 50 ft (6.1 m, 9.1 m and 15.2 m) depths. Each monitoring zone is 2 ft (0.6 m) length. Sand Cartridges are a nominal 1 ft (0.3 m) length, therefore, a total of six Sand Cartridges will be required to complete this installation. The annulus volume of filter sand required is about 0.015 cu.ft/ft (0.0014 cu.m/m) per Sand Cartridge, therefore, a 50 lb (23 kg) bag of sand will provide an ample 25 ft (7.6 m) of sand pack.

In this example, we will use a 3 ft (0.9 m) bentonite seal on either side of our monitoring zone, with an exception at Port 3, the deepest. We chose not to place a bentonite seal below Port 3. Thus, three monitoring zones equates to five 3 ft (0.9 m) sealed areas. As the Bentonite Cartridge Assemblies are nominally 1 ft (0.9 m) in length, five seal locations, each 3 ft (0.9 m) long, mean fifteen Bentonite Cartridges will be needed.

#### **Preparation**

If installing Sand and Bentonite Cartridges, you will need the items listed below and shown in Figure 22, to facilitate Cartridge assembly.

- 1) Sand: purchase locally
- 2) Feeder Assembly Kit, consisting of a 3/4" (19 mm) OD x 18" (457 mm) Sch 40 PVC Feeder Tube (comes with gear clamp in place) and Feeder Key.
- 3) 12.5 in/lbs (0.7 mm/g) Torque Tool.
- 4) Bentonite Pellets: 3/8" (10 mm dia.) non coated, purchase locally



Figure 22





#### Note:

Note:

Each Spring Cartridge will require about 1 lb (0.5 kg) of 3/8" dia bentonite pellets.

Each 50 lb (22.7 kg)

bag of sand will fill

about 25 ft (7.6 m)

of sand cartridges

Page 12

Before making any ports in the CMT tubing, sketch the desired well design. Be sure to show depth intervals of the proposed monitoring zones and the areas where Bentonite Cartridges will be used. This will be your guide to follow when sliding the cartridges in the correct order and position. Each individual Cartridge Assembly is nominally 1 ft (0.3 m) long. You will need to determine the length of each seal and filtered zone you would like to achieve, as this will dictate the total number of cartridges you will need to have prepared. Always check Local and State Regulatory Agency Guidelines and/or Requirements for proper monitoring well construction.

#### **Installation**

Transfer your desired port layout onto the CMT tubing as described on Pages 6 and 7 of the '3-Channel CMT Assembly Section'. Place Sand and Bentonite Cartridge Assemblies along side the CMT tubing (see Figure 23) in the order as shown on your layout. Be sure to include at the bottom of each Cartridge, a Spacer, Separator Disk, and Gear Clamp

When using Bentonite Cartridges, it is necessary to start at the middle port (Port 2 in our example) and then install the Bentonite Cartridges on either side of that port, before making the other ports.



Figure 23

#### Port Assembly

Follow the Port Assembly Instructions described earlier in this section to proceed with the construction of the middle port. If longer screens are desired, slide the Port Guide Cutter up the tubing and make three more access holes for each extra Sand Cartridge you will use. Clamp on the appropriate length of screens to cover these inlet holes.

Ports 1 and 3 will not be assembled until after all the Bentonite Cartridges on either side have been installed.



#### Note:

The Bentonite Cartridges will NOT physically slide over port screen and

clamped assemblies. Thus, the progress of CMT Assembly will be outward from the middle port (Port 2 in our example) and towards Ports 1 and 3. Only the Sand Cartridge can slide over a completed port to cover a screen assembly.

#### **Installing Sand Cartridges**

Figure 24 shows everything required to construct a Sand Cartridge; PVC screen, sand, two End Caps, Spacer, Separator Disk, and Gear Clamp.



Figure 24

Push an End Cap onto the 2" (50 mm) diameter screen and push the Feeder Tube all the way through the centre of the PVC screen. By hand, (see Figure 25) slowly add sand to the Sand Cartridge. Do NOT overfill the Sand Cartridge. Leave about 2" (50 mm) of head space so as to ensure the assembly will slide along the CMT without creating too much friction. Once filled, add the other End Cap to the Sand Cartridge Assembly.

Remember to construct the CMT from the middle (Port 2 in our example) and work outward and towards Ports 1 and 3.



Figure 25



**Note:** Remember to construct the CMT System from the middle port and work outward and

towards the top and bottom. BELOW each Cartridge, slide on a Spacer, Separator Disk and Gear Clamp.

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Insert the Feeder Tube and Key into the end of the CMT tubing. Slide the Sand Cartridge along the CMT over the screened port, and into position at Port 2 (see Figure 26). Do not forget to slide on a Gear Clamp, Separator Disk and Spacer. Use the supplied Torque Driver (12.5 in/lbs) and tighten the Gear Clamps.



Figure 26

#### **Installing Spring Cartridges**

Figure 8 shows all parts required to construct a Bentonite Spring Cartridge.



Figure 27



Slide the length of polyethylene mesh over the Feeder Tube. Allow for about 2" (50 mm) of slack in the mesh at each end. You will need this extra length of mesh later to fold up and over the End Cap. Tuck one end of the mesh into the end of the Feeder Tube and slide an End Cap down and over the plastic mesh, then place the empty SS Spring into this End Cap.



Figure 28



Figure 29



Figure 30

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By hand (Figure 31) slowly fill the Spring Cartridge. Shake the Feeder Tube to ensure an even filling. Do NOT twist the SS Spring. This will cause the spring to lock onto the Feeder Tube. Once filled, remove the Feeder Tube and add the other End Cap to the Bentonite Cartridge Assembly. Pull the mesh up and over the End Cap at each end.



Figure 31

Insert the Feeder Tube and Key into the end of the CMT. Slide the Cartridge along the CMT and into position, fitting the Spacer, Separator Disk and Gear Clamp below each Cartridge.

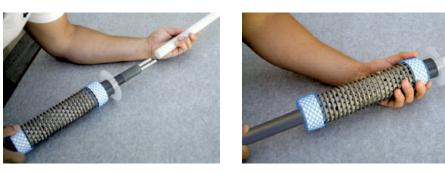


Figure 32

Figure 33

Continue to install the next Bentonite Cartridges until the clay seals above and below the middle port are in place (In our example, above Port 3 as well as below Port 1.)

Then cut, prepare, and install the next ports, as described on Pages 6-8 and/or install Sand and Bentonite Cartridges as required. Always work from the centre out and complete the CMT System with a Guide Point and Well Head as described on Pages 9 and 10.



**Note:** Remember to slide a Spacer, Separator Disk and Gear Clamp below each Cartridge

Note: Remember, we will construct the CMT from the middle (Port 2 in our example) and work outward towards Ports 1 and 3.

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#### **Installing Pre-formed Bentonite Cartridges**

As the Bentonite Cartridges won't physically slide over the screened and clamped port assembly, Pre-formed Bentonite Cartridges must be slid into place (adjacent to port opening), before wrapping remaining port intervals with screen(s).

Assemble the Bentonite Cartridge in the correct order, (Figure 34) and slide this assembly from the Feeder Tube, directly onto the CMT and into position (Figure 35). Follow with the next Bentonite Cartridges until the clay seals above and below the middle port are in place.

Now cut and construct the next port (Port 1 in our example) as described on Page 6. Continue building this next port by installing the port plug and port screen (Page 10). If required, install a Sand Cartridge(s) and then continue with the Pre-formed Bentonite Cartridge above Port 1.

Continue installing Bentonite Cartridges and ports in order until the CMT System is complete.



Figure 34

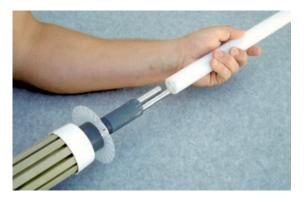


Figure 35

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#### Well Completion



Tag Line Model 103 The Tag Line is

ideal to aid accurate

placement of sand and bentonite during borehole completion.



#### Vapour Monitoring or Flowing Artesian



#### Well Head Seal Assembly Model 403

Channel seal assemblies are available to seal the CMT channels in case of flowing artesian conditions, or for vapor monitoring. If desired, a 3-way valve can be attached to the seal assembly directing vapor to a pressure gauge connected at one end of the valve and a sample vessel at the other.



Water levels and samples can be accurately obtained using the following high quality Solinst instruments:

### Water Level Measurement

#### Water Level Meter Model 102

A narrow coaxial cable Model 102 Water Level Meter with a 1/4" dia. P1 Probe can be used to monitor water levels in any CMT Channel.



### **Sampling Methods**

Depending on the depth to water at your site, and your sampling protocol, Solinst offers various sampling options.

#### Peristaltic Pump Model 410

Ideal for sample retrieval from shallow water levels less than 30ft (9m).



#### **Mini Inertial Pump**

This Mechanical pump is used 1/4" LDPE tubing. Typical flow rates of 50 to 250 mL/min. Suitable for use to depths of approximately 150 ft (45m). If the water level on your site is deeper than 50ft (15m), Teflon<sup>®</sup> tubing is recommended.

#### Micro Double Valve Pump Model 408M (3/8" Dia.)

The small and flexible design makes this gas drive pump ideal for delivering high quality samples, in combination with the Model 466 Electronic Control Unit. Flow rates of 20 to 150 mL/min make the 408M suitable for low flow sampling applications. Constructed of stainless steel and LDPE for

lengths less than 50ft (15m) and Teflon® tubing for any depths up to 250ft (75m) applications. This is the only viable option in wells with depth to water over 150 ft (45m).

Multi-purge

Manifold A multi-purge

manifold can be considered for purging multiple CMT channels simultaneously using Micro Double Valve Pumps in each channel.



#### Electronic Control Unit Model 466



Durable & easy to operate with the 408M, by using the presets and fine tuning capabilities built into the Solinst Model 466 Electronic Control Unit.

®Teflon is a registered trademark of Dupont Corporation.